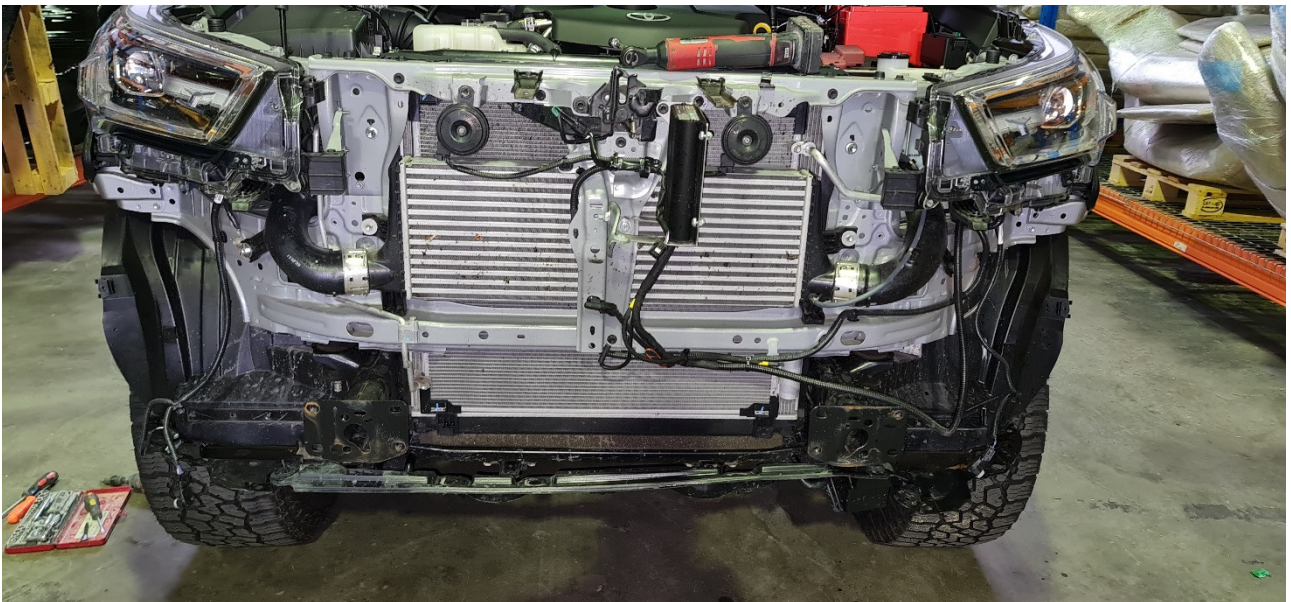


EXTREME SERIES XI

Hilux 2021 Bullbar Installation Guide.



- 1) Remove all front bumper and disconnect the sensor.
- 2) Remove side black retainers under headlights
- 3) Remove the grill

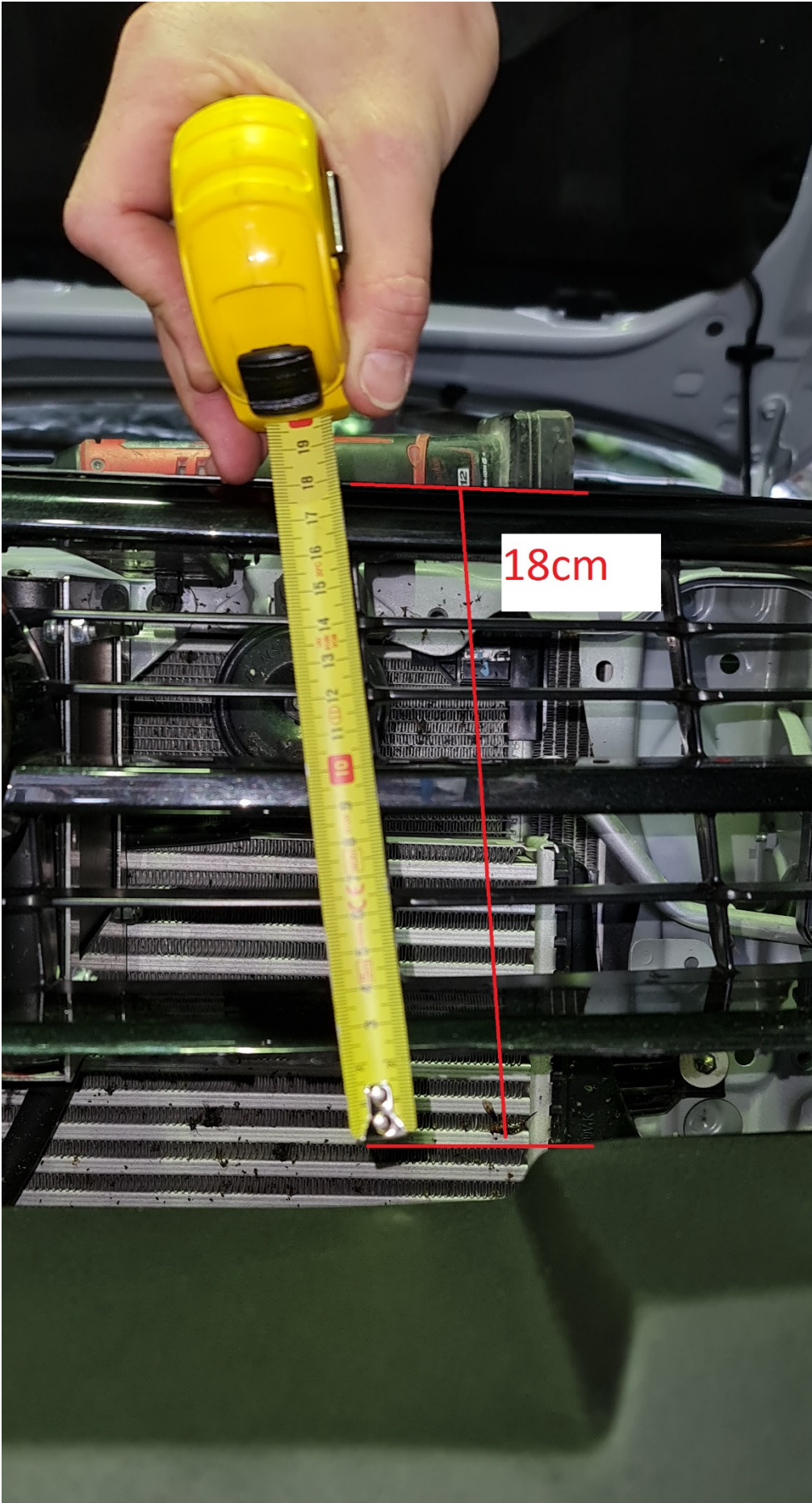


- 4) Remove the air dams or cut to suit bar
- 5) Remove the 2 blue sensors with razor blade. Note the orientation as you need to glue into new bulbar.
- 6) Drill out factory holes in chassis to accept 13mm bolt then install cradle
- 7) Install recovery points before you put bulbar on.

- 8) GRILLE – You need to cut the grill to suit bulbar profile. We suggest you trim grille as below, BELOW the red line then put back on the car and put bulbar on then you can mark the grille profile and cut to suit.



If you follow the ribbing on the grill it should be approx. 18cm from top to cut line. Its not a straight cut across the grille.



18cm

- 9) Install the bulbar and the headlight trims.
- 10) Install bash plate after you have aligned and tighten all bolts.
- 11) YOU MUST MAINTAIN SUFFICIENT GAP TO AVOID DAMAGE TO GUARDS. 10-15mm MIN
- 12) Mark and cut inner guards to suit bulbar profile
- 13) You must install a minimum of 3 cable ties to hold grill back in place.
 - 1 in the middle and 1 on each end, you wrap the cable tie around the mesh of grill and back to nearest support.

We suggest super glue to hold sensors in.